

How to improve the fatigue life of bolt nut connections?

The fatigue life is also improved largely by $r = 15 \mu\text{m}$ coupled with $r = 2 \cdot r_0$. In a word, both the fatigue limit and the fatigue life of bolt nut connections can be significantly improved by enlarging the root radius and introducing an appropriate pitch difference at the same time. Fig. D1.

How to improve fatigue strength of hard-lock nuts?

Hard-lock Nut composed of two nuts with eccentric structure has witnessed the success of Japanese Shinkansen for several decades and is widely used worldwide. To improve fatigue strength, mainly two methods are available; one is using special surface treatment and the other is modifying thread geometry.

Why is a nut not tightened during t_0 ?

This is partly because during $T \ll 0$, the nut is untightened by a manual torque wrench causing relatively larger errors included. Second, there is a manufacturing error in the pitch as discussed in the authors' previous paper.

How lubricating oil is used in nut tightening?

The molybdenum disulfide grease spray M o S 2 is used on the thread surface as lubricating oil; then, friction coefficient in thread surface μ_s and the friction coefficient in bearing surface μ_w are also measured by using the device during the nut tightening.

How is torque measured during nut untightening?

During the nut untightening, the torque is measured manually by using a torque wrench and reading the clamping force recorded on the device at the same time. As shown in Table 1, the yield stress of the bolt material SCM435 is 800 MPa with the bolt cross-sectional area of 84.3 mm².

Is plastic tightening a good method for Preventing fatigue of bolts?

A plastic tightening method used in the automotive industries is known as a good method for preventing fatigue of bolts, etc. However, FEM analysis showed that anti-loosening properties cannot be improved by the plastic tightening although the scatter of the initial clamping force can be reduced.

Loosening failure of bolted joints often occurs in a vibration environment. This may induce the separation of clamped components and even result in catastrophic consequences in certain situations. Various anti-loosening bolted connections have been developed and widely applied to prevent loosening. Tightening and fatigue resistance performances are also two ...

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U-Bolt System - Multi-spindle systems on linear slides to provide the various bolt center positions and tightening; Hub Nut System - Spindle assembly to secure hub nuts; Trunnion Mount Style System - Secures the fasteners in randomly oriented bolt circle; Bolt-Holding System - Hold the bolt stationary while securing the nut

Many bolt tightening solutions providers offer simple general purpose standard ranges of bolt tightening equipment. If the standard bolt tightening equipment is not suitable for a specific bolting applications then a solution cannot be offered. We do not ...

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Also, check the tightness of the bolt and nut fit. 2. When assembling the nut and flat washer, the nut and washer should be assembled with the reverse side facing the connected part. The side of the nut marked with characters is the front side, and the smooth side of the washer is the front side. 3. Force operation guidelines (for reference only):

The nut tightening in the new energy sector is a critical aspect of ensuring the reliability and safety of renewable energy installations. As the new energy sector continues to grow and evolve, the demand for advanced nut connectors and tightening tools will also ...

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The preload indicator bolt assembly is a fastener that achieves the desired preload effect by simply tightening the preload nut within a specified range without additional ...

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